



Industrie Service

CERTIFICATE

TÜV SÜD-SBR-WD-3171785.2022.001

Manufacturer: **Brück GmbH**
Brückstrasse 16
DE-66131 Saarbrücken

Plant(s): **Brückstrasse 16**
DE-66131 Saarbrücken

The above mentioned company fulfills the

**comprehensive quality requirements for fusion
welding of metallic materials**

according to

EN ISO 3834-2

Contract: 3557484

Valid until: March 9, 2025

Munich, March 10, 2022



Zertifizierungsstelle
Werkstoff- und Schweißtechnik


Klaus-Peter Gros



The following range is certified according to EN ISO 3834-2

Scope of production:

- Components for unfired pressure vessels
- metallic industrial piping
- Processing and machining of flanges, seamless rolled rings and forgings
- weld overlays and joint welds

Base material(s):

(Group(s) according to EN ISO/TR 15608)

1, 2, 3, 5, 6, 8, 9 und 10

With the specification of the material group, the sub-groups are also included

Dimension of items:

Thickness up to 200 mm, max. length 18 m,
max. \varnothing 6400 mm, max. piece weight 100 t

Welding processes:

(Process numbers according to EN ISO 4063)

- | | |
|-----|---|
| 111 | Manual arc welding |
| 12 | Submerged arc welding |
| 131 | MIG welding with solid wire electrode |
| 135 | MAG welding with solid wire electrode |
| 136 | MAG welding with flux cored electrode |
| 138 | MAG welding with metal cored electrode |
| 141 | TIG welding with solid filler material (wire / rod) |
| 72 | Electroslag welding |

Annex to certificate

TÜV SÜD-SBR-WD-3171785.2022.001



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Welding supervisor:

Deputy:

Mr. Rabung Michael (Level nach EN ISO 14731 Level c)

Mr. Hess Christof (Level nach EN ISO 14731 Level b)

Mr. Breit Thomas (Level nach EN ISO 14731 Level b)

Personnel for non-destructive testing:

Responsible:

Mr. Simon Walter (Level 3)

Deputy:

Mr. Holz Joachim (Level 2)

All other relevant data are detailed in our report no R-(3557484)-22.

Remarks:

None



General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have a recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.